| | NAME OF THE INDUSTRY - : Indian Metals & Ferro Alloys Ltd MONTH WISE STATUS OF UTILIZATION OF COAL & BIOMASS ASH (FLY ASH AND BOTTOM ASH) | | | | | | | | | | | | | | | | | | | | | | |
|----------|---|-----------------------------|--------------------------------|-----------------------------|---|---|-----------|-------------------------|------------------------------------|--|-------------------|--|--|----------------|------|--------------------|--------|------------|------------------|-------------------------------|---------------------------|-----------------------|---------------------|
| | | | 1 | MON | IH WISE | STAIL | JS OF C | J I ILIZ I | AHON | OF COA | L & BIC | IMASS | ASH (F | LY AS | SH A | ND B | OH | OM AS | <u>H)</u> | | | | |
| SL NO | Month- Year | Coal Consumption (MT) | Biomass consumption (MT) | Power Generation (MW) | Quantity of Fly ash Generated (MT) | Quantity of Bottom ash Generated | Generated | Disposa I Method | Brick Manufactur ing (MT) | Supplied to other Brick / Block Manufacturin g | Quarry Filling | Mine void Quarry Filling (MT) | Utilization in Embankme nt/Dyke Raising (MT) | | | Other po | urpose | (MT) | | Total ash Utilized (MT) | | | % of Utilization |
| | | | | | | (MT) | | | (own) | Industries (MT) | | Mine Void Filling | Dyke Raising | Road Making | RMC | Small land fill | Tiles | Aggregates | Cement Making | From Current month | From Previous stock | Total ash utilized | |
| 1 | Apr-23 | 93897.8 | 0 | 96073.7 | 38088 | 5120 | 43208 | By Dumper /Bulker | 1618 | 22948 | 11693 | 2468 | 0 | 0 | 0 | 0 | 0 | 0 | 4481 | 43208 | 0 | 43208 | 100 |
| 2 | May-23 | 93394.6 | 0 | 95287.9 | 36374 | 6283 | 42657 | By Dumper /Bulker | 840 | 19692 | 12705 | 2966 | 0 | 0 | 0 | 0 | 0 | 0 | 6454 | 42657 | 0 | 42657 | 100 |
| 3 | Jun-23 | 97573.3 | 0 | 96745.2 | 37001 | 7596 | 44597 | By Dumper /Bulker | 0 | 17225 | 13376 | 2535 | 0 | 0 | 0 | 0 | 0 | 2606 | 8855 | 44597 | 0 | 44597 | 100 |
| 4 | Jul-23 | 103882.4 | 0 | 101267.1 | 37464 | 10185 | 47649 | By Dumper /Bulker | 837 | 25625 | 12115 | 4374 | 0 | 0 | 0 | 0 | 0 | 0 | 4698 | 47649 | 0 | 47649 | 100 |
| 5 | Aug-23 | 100406.142 | 40.650 | 99906.7 | 37920 | 7859 | 45779 | By Dumper /Bulker | 782 | 25170 | 11475 | 5174 | 0 | 0 | 0 | 0 | 0 | 0 | 3178 | 45779 | 0 | 45779 | 100 |
| | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | |
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| | | | | | | | | | | | | | | | | | | | | | | | |
| Т | otal | 489154.242 | 40.65 | 489280.6 | 186847 | 37043 | 223890 | | 4077 | 110660 | 61364 | 17517 | 0 | 0 | 0 | 0 | 0 | 2606 | 27666 | 223890 | 0 | 223890 | 100 |

Note : MT = Metric ton

Bottom ash is being sent to Mahagiri Chromite Mines of IMFA at Kaliapani for backfilling.

| Name | of the Power Utility: Indian Metals & Ferro Alloys I | _td. | | | | | rmal Power | | | | | | |
|------|---|-----------------|--|---|--|--------------------|--|------------------------|-----------|---------------------------|--|--|--|
| - | Data!!s st | ach! | lizotion | | | | | | V + 120 M | IW = Total 200 MW | | | |
| SI. | Name of Ash Disposal Area | Ash Uti | | during the I | | Of Aug enerated | | <u>23</u> tilized i | n MT | Pond Ash Availability | | | |
| No. | | | Design Life of Ash disposal area | Pond Ash Availability in MT (up to 31.08.2023) | in MT c | | during | August | | in MT (up to 01.09.2023) | | | |
| | | | | | Fly Ash Ash | | Dry ESP F and botto | | Ash | | | | |
| (1) | (2) | (3) | (4) | (5) | (6) | (7) | (8 | , | (9) | (10) | | | |
| 1 | IDCO land and Puspangi | 50.64 | 20 yrs | Nil LIZATION DETA | 37920 | 7859 | 457 | 79 | Nil | Nil | | | |
| SI. | Area of Utilization | | | Month (August | | | | Cummı | ılative f | or Year (FY 23-24) | | | |
| No. | | Ash utilize | ed in MT | , - | | | | As | sh Utiliz | ed in MT | | | |
| | | Dry ESP Fly Ash | | Bottom Ash | Pond Ash | | Dry ESP F bottom as | - | and | Pond Ash | | | |
| 1 | Bricks/Blocks/Tiles industies | | | | | | | | | | | | |
| 1A | Dry ESP Fly Ash Issued to Bricks/Blocks/Tiles industies (Outside) | 25 | 170 | Nil | | Nil | | | | | | | |
| | Pond Ash Issued to Bricks/Blocks/Tiles industries (Outside) | ١ | Nil | Nil | | Nil | | | | | | | |
| 1C | Fly Ash issued for Bricks/Blocks/Tiles in Own Plant | | | Nil | | Nil | | | | | | | |
| | a) Dry ESP Fly Ash issued | | 82 | Nil | | Nil | | | | | | | |
| | b) Pond ash issued | | Nil . | Nil | | Nil | | | | | | | |
| | Sub-Total Total fly ash Issued to Bricks/Block/Tile Industries | | 82 | Nil | | Nil | - | | | | | | |
| | (1A+1B+1C) Cement Industries | 25 | 952 | Nil | | Nil | , | 114737 | | Nil | | | |
| | Dry ESP Fly Ash Issued to Cement Industries | | | | | | | | | | | | |
| | a) Cement | 31 | 178 | | | | | | | | | | |
| | b) RMC | | 0 | | | | | | | | | | |
| | c) Asbestos | | | | | | | | | | | | |
| | Sub-Total | 31 | 78 | | | | | | | | | | |
| 2B | Pond Ash Issued to Cement Industries Total Fly Ash Issued to Cement Industries (2A+2B) | 31 | 178 | | | | | 27666 | | Nil | | | |
| 3 | Roads, Fly over /Rail Embankment | | | | | | | | | | | | |
| | Dry ESP Fly Ash Issued for Road construction (Outside) | | 0 | | | | | | | | | | |
| 3B | Pond Ash Issued for Road construction (Outside) | ١ | Nil | | | | | | | | | | |
| | Total Fly Ash Issued for Road Construction (3A+3B) | | 0 | | | | | 0 | | Nil | | | |
| 4 | Total Fly Ash issued for Part replacement of cement in concrete | Nil | | | | | | Nil | | Nil | | | |
| 5 | Total Fly ash supplied to Hydro power sector | ١ | Nil | | | | | Nil | | Nil | | | |
| | Total Fly ash used for Ash Dyke raising | ١ | Nil | | | | | Nil | | Nil | | | |
| 7 | Landfill/Reclaimation of low lying area | | | | | | | | | | | | |
| | a) Power Utility Own Land b)Outside Land | | Nil 475 | | - | | | Nil 61364 | | Nil Nil | | | |
| | Total Fly Ash used for Landfill/Reclaimation of low | | 475 475 | | | | | 61364 | | | | | |
| _ | lying area | 111 | 710 | | - | | | 01004 | | Nil | | | |
| | Mine filling a) Open cast mine | | 0 | | - | | | | | | | | |
| | b) U.G.Mine | | 74 | | | | | | | | | | |
| | Total Fly Ash used for Mine filling | 51 | 74 | | | | | 17517 | | Nil | | | |
| | Agriculture / waste land development Dry ESP Fly Ash Issued for Agriculture / waste | | | | | | \vdash | | | | | | |
| | land development | | | | | | | | | | | | |
| 9B | Pond Ash Issued for Agriculture / waste land development | | | | | | | | | | | | |
| 40 | Total Fly Ash Issued to Agriculture/ waste land development (9A+9B) | ١ | Nil | | | | | Nil | | Nil | | | |
| 10 | Others a) CLSM | | | | | | | | | | | | |
| | b) Cenospheres | | | | | | | | | | | | |
| | c) Bottom ash cover d) Any other (Low Density Aggregates) own | | 0 | | | | | | | | | | |
| | Total Fly Ash Issued for other purpose | | 0 | | | | | 2606 | | Nil | | | |
| | Grand Total Rottom ash -collected from the hottom of furnace | 45 | 779 | | | | | 223890 | | Nil | | | |

| | | | | | | | STATUS | S OF UTILI | SATION | OF COA | L ASH (FLY | ASH) for Au | gust' 2023 | | • | | | ANI | NEXURE-I | | | |
|-----|--|--------------------------------------|--|------------------------------|--|--|---------|-----------------------------|--------|-------------------------------------|---|-------------|---------------|--------|----|----|-------------|-----|----------------------------------|--------|---|---|
| SI. | | Power plant installed capacity | Quantity of coal & Biomass consumed during the reporting period (MT) | fly ash generated (MT) | Capacity of dry fly ash storage silo (MT) | Disposal method (Dry / HCSD/Lean | Fly ash | Cement manufactu ring | Ready | Ash and Geo- Polymer based | Manufacturi ng of sintred or cold bonded ash | | of Utilisatio | n (MT) | | | Agriculture | | Export of ash to other countries | Others | Ash utilised for the Reporting period | % Ash utilised for the Reporting period |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| 1 | Indian Metals & Ferro Alloys Ltd, Choudwar | 200 MW PP | 100446.792 | 37920 | 3650 | Dry | 25952 | 3178 | 0 | 0 | 0 | 0 | 0 | 8790 | 0 | 0 | 0 | 0 | 0 | 0 | 37920 | 100 |

| | | | | | STATE | JS OF UT | ILISATION | OF COAL | ASH (BO | A MOTTO | SH) for A | ugust ' 2023 | | | , | | ANN | EXURE-II | | | | |
|-----------|--|-----------------------|---|--------------------------|---|-------------------------|---|-----------------------------|--------------------------|--------------------------|-----------|---|-----------------------------|-------------------------------------|--------------------------------|--------------------------------|-------------|---|-----------------|----|--|----------|
| SI. No | | | Quantity of coal & | Quantity of bottom | Capacit y of dry | Disposal method | Modes of Utilisation (MT) | | | | | | | | | | | | Ash | % | | |
| | the TPP | installed capacity | Blomass consumed during the reporting period (MT) | ash generated (MT) | y or ary bottom ash storage silo (MT) | (Dry / HCSD/ Lean | Bottom ash based products (Bricks/bi ocks/tiles, fibre, cement sheets, pipes, boards, panels etc) | Cement manufactu ring | Ready mix concrete | based constucti on | turing of | Construction of roads/road and fly over embankment | Constructi on of Dams | Filling of low lying areas | Filling of mine voids | Use Overb urden dumps | Agriculture | Constructi on of shoreline protection structures in coastal districts | ash to other | | utilised for the Reporti ng period | utilised |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| 1 | Indian Metals & Ferro Alloys Ltd, Choudwar | | 100446.792 | 7859 | 1200 | Dry | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2685 | 5174 | 0 | . 0 | 0 | 0 | 0 | 7859 | 100 |

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